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PUACHASEU-PART-CHECK. WHITE PALAT-LINE AFTER	WRITE PRINT-LINE FRUM BLANK-LINE AFTER	PURC	<u> </u>	THEN GO TO SUB-ASSEMBLY-CHEC	MULTIPLY INFII-PUR-GUAN BY INFO-PUR-COST	. GIVING MATERIAL-COST.	: MUVE INFU-PUR-GLAN	KUVE INFU-PUR-CUST TO PURCHASE-PRICE.		AUL MATERIAL-COST TO SUB-TOTAL-MATERIAL.			THE I PERFORM WRITE-HEADING-1.	WAITE PRI		ADD 1 TO REC-3.			SUB-ASSLMULY-CHECK.	-	UISPLAY ***** INFO-CARD ***** UPON SYSDUI.		MINUTE INFEDERACIONAL TO SAVE-BOAN.	M:W: /FRUS TO R. C-2. Rf C-3.		KEAN MINC-FILE INVALID KEY GO TO READ-A	UISPLAY ***** ['IFU-CARU ****** UPON	MULTIPLY SAVE-LUAN BY INFO-COST OF	MARCO IN SAVE-TORY INCIDENCE OF THE COST O	MOVE	MUJE SAVE-GUAN IN NUMBER-HEEDED.	DISPLAY . STORE-IT UPON SYSOUT.	MOVE STURE-11 I	MOVE LEKUS TO		D-RECUKR, D-NONKECL		ENTAL-CUST TO D-MATERIAL.	UISPLAY PATERIAL-COST SUB-IOTAL-MATERIAL
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00398	00399	00400	10500	30400	00403	90400	00435	90400	10470	00409	60430	00410	00411	00412	00413	60414	5150	91,00	11500	8150	61479	0750	12570	00474	00454	30425	63420	02427	6750	06430	Cur 31	004 32	004 55	01.434	60435	00435	004.37	95 470	45.50

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004320 WRITE PI 004330 EXTRA-ASSY.												!						•		
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00449	0.94470	WRITE-HEADING-20 KING FROM ASTERISK-LINE AFTER ADVANCING 2 LINES.	CE002
05500	014400	AFTER ADVANCING	CEOUZ
15000	054470		CE002
00452	004430	SPACES TO U-ITEM-DES.	CE002
00423	034440		2000
04.454	004430	SUG-THTAL-TIME TO P	CE002
67475	0 16460	SUB-TOTAL-TIME TO 0-TIME.	CE0012
0.7450	004410	SUS-FUTAL-REC-TOOL TO D-RECUI	CE002
1450	064470	MINVE SUB-TUTAL-4U%-35C 10 D-NONRECURR.	CE002
9550	0.546.10	MANE P-FOTAL TO U-ITEM-DES.	CEOU2
65.00	634593	TER AL	CE002
00400	014400	MAITE PAINT-LINE FROM BLANK-LINE AFTER ADVANCING 1.	CE002
19500	094520		CE002
03462	0.04530		CEU02
60400	094540	ALID	CE002
90000	0.4550		CE:002
90000	004560	2	CE002
90500	00457tr	LIAF 1-ITEMSCRAP TO P-REWORK	CE002
CU467	964550	2	CE002
90406	. 434590	MOYF 1.1FU-ITEM-L-LABOR TO P-DIRECT-LABOR.	CE002
00463	004400	ADD 1 10 PAGE-DUMBER.	CE-30.2
00470	004610	MUVE 114-DES TO P-ITEM-DES.	CE002
17500	034400	MULTIPLY SUB-TUTAL-TIME BY INFO-ITEM-D-LABOR GIVING	CF002
00472	004630		CEOG2
06473	0.4664	MULTIPLY 100 BY 111F0-1TEMSCRAP GIVING P-REWORK.	CEOUS
11474	Cotto		CE002
00415	004469	ELRUS TO CHST-LINE.	CE002
06476	0.4670	MIV- SUMAARY-LINE-1 TO SUMMARY-LINE.	CE002
00477	0.34430	MOVE PAGE-1UMBER TO PAGE-A.	CEUU?
97400	06.6900	MINE PAGE-IT TO PUT-PAGE.	CE002
06479.	004 700	WHITE PRINT-LING FROM SUMMARY-LINE-TOTAL	CE002 .
00400	01/460	AFTER ADVANCING TO-TOP-OF-PAGE.	CE002
16400	334723		CECOS
78400	004750	HOVE INLEDANEA TO COST-LINE.	
18960	004 140	Æ.	92
1.1464	06/150	FULTIPLY HULDARLA BY 1-4FU-17EM-D-UVER GIVING HOLDAREA.	VARA :
0,7485	004.140	MILTIPLY HILDAREA BY HUND GIVING HULDAREA.	CECUS CON LANGE IN THE THE PORCE AND
9000	004113	ACU MILDAREA TO HOLDAREA-2.	
01457	004130	WRITE PRINT-LINE FROM SUMMARY-LINE-TOTAL	PERMIT CITE OF THE DA
99400	001+100		CEOOS TOTAL PROPERTY COORD
63400	004830	MINE ZERUS TO CUST-LINE.	CE002

004950 WOVE HULDAREA TO COST-LINE. 004950 WOVE SUPPARY-LINE-4 TO SUPMARY-LINE. 004950 WOVE SUPPARY-LINE-4 TO SUPMARY-LINE. 004950 WOVE SUPPARY-LINE-4 TO SUPMARY-LINE. 004950 WOVE SUPPARY-LINE-6 TO SUPPARA. 005950 WOVE SUPPARY-LINE-7 TO HOLDAREA. 005950 WOVE SUPPARY-LINE-2 TO HOLDAREA. 005950 WOVE SUPPARY-LINE-5 TO SUPMARY-LINE. 005950 WOVE SUPPARY-LINE-5 TO SUPMARY-LINE. 005950 WOVE SUPPARY-LINE-6 TO SUPMARY-LINE. 005950 WOVE SUPPARY-LINE-6 TO SUPMARY-LINE. 005950 WOVE SUPPARY-LINE-6 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY-LINE. 005950 WOVE SUPPARY-LINE-10 TO SUPPARY	CE002 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003 CE003
0.4860 HOVE INFO-ITEM-L-OVER TO P-DIRECT 0.4880 HOVE SUMMARY-LINE FADM SUMMARY-LINE OC4890 OC4890 WRITE PRINT-LINE FADM SUMMARY-LINE OC4890 HOVE SUMMARY-LINE FADM SUMMARY-LINE OC4990 HOVE SUB-TUTAL-MATERIAL TO HOLDARE OC4990 HOVE SUB-TUTAL-MATERIAL TO HOLDARE OC4990 HOVE SUB-TUTAL-MATERIAL TO HOLDARE OC4990 HOVE SUB-TUTAL-METC-TOOL TO HOLDARE OC4990 HOVE SUB-TUTAL-MEC-TOOL TO SUBMARY-LINE OC4990 HOVE SUB-TUTAL-MEC-TOOL TO SUBMARY-LINE OC4990 HOVE HOLDAREA TO COST-LINE OC4990 HOVE HOLDAREA BY INFO-ITEM-SUB-TUTAL OC4990 HOVE HOLDAREA TO COST-LINE OC4990 HOVE HOLDAREA TO COST-LINE OC4990 HOVE SUBMARY-LINE FROM SUBMARY-LINE OC4990 HOVE SUBMARY-LINE	C C C C C C C C C C C C C C C C C C C
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JO5950 JO5950 JO5950 JO5950 JO5950 JO5950 JUNES SUPTRAY-LISE-6 TO SUMMARY-LING SUMMARY-LING SUMMARY-LINE FRUNC TO COST-LING SUMMARY-LINE FRUNC SUMMARY-LING	CE602 CE062 CE042
35.495.3 AGD SUB-TUTAL-RIC-TOUL TO HOLDARE'S 0.5495.3 MOVE SUPTARY-LIVE-6 TO SUMMARY-LIVE-6 TO SUMMARY-LIVE-6 TO SUMMARY-LIVE-6 TO SUMMARY-LIVE 0.5495.3 MOVE SUB-TOTAL-PEC-TOOL TO COST-LIVE 0.5505.3 LINES. PROVE HULDAREA TO COST-LINE. PROVE HULDAREA TO COST-LINE. PROVE HULDAREA TO COST-LINE. NATE, PRINT-LINE FROM SUMMARY-LIVE-50.505.4 KULTIPLY HOLDAREA BY INFO-ITEM-SUMMARY-LIVE COST-LIVE PROVED TO COST-LIVE COST-LIVE COST-LIVE COST-LIVE ROY SUMMARY-LINE FROM SUMMARY-LINE COST-LIVE. NO.5120 MINICAREA-2 TO HULDAREA. O.5120 MINICAREA-2 TO SUMMARY-LINE. COST-LIVE. COST-LIVE. COST-LIVE. O.5120 MINICAREA-2 TO HULDAREA. O.5120 MINICAREA-2-A GUAL TO ZENO COST-LIVE. O.5120 MINICAREA-3 M	CEOG2
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COAGAS MUNE SUB-TOTAL-PEG-TOOL TO COST-L COAGAS MRITE PRINT-LINE FRUM SUMMARY-LINE COSGO COMPACTOR PUBLISHER ADVANCING 1. COST-LINE COSGO MRITE PRINT-LINE FRUM SUMMARY-LINE COSGO COSGO MRITE PRINT-LINE FRUM SUMMARY-LINE COSGO COSGO COSMO SUMMARY-LINE FRUM SUMMARY-LINE COSGO COSG	
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0055119 PUVE HULDAREA TO COST-LINE. 025020 NUVE SURMARY-LIVE-10 TO SUR	Ct002
0.5020 NUME SURMARY-LINE-10 TO SUBMARY-LING-0.5020 NRTE PRINT-LINE FRUM SUMMARY-LING-0.5020 NRTE PRINT-LINE ADVANCING 1. 0.5020 NULDAREA BY INFO-ITEM-SCOOLS CONPORTE P-DIRECT-COST-LINE 0.5020 NRDY SURMARY-LINE-7 TO SUBMARY-LING-0.5020 NRTE PRINT-LINE FRUM SUBMARY-LING-0.5120 NRTE PRINT-LINE FRUM SUBMARY-LING-0.5120 NRDY-SUMMARY-LING-0.5120 NRDY-SUMMARY-LING-0.5120 NRDY-SUMMARY-LING-1.0 TO SUMMARY-LING-0.5120 NRDY-SUMMARY-LING-1.0 TO SUMMARY-LING-0.5130 NRDY-SUMMARY-LING-1.0 TO SUMMARY-LING-0.5130 NRDY-SUMMARY-LING-1.0 TO SUMMARY-LING-0.5130 NRDY-SUMMARY-LING-1.0 TO SUMMARY-LING-0.5130 NRDY-SUMMARY-LING-0.5130 COMPUTE P-AFNOR TO COST-LING-0.5130 NRDY-SUMMARY-LING-0.5130 COMPUTE P-AFNOR TO SUMMARY-LING-0.5130 NRD-ITEM-G-A GUAL TO SUMMARY-LING-0.5130 NRD-ITEM-C-A GUAL TO SUMARY-LING-0.5130 NRD-ITEM-C-A GUAL TO SUMARY-LING-0	CE002
005030 NRITE PRINT-LINE FRUM SUMMARY-LII 505040 FULTIPLY HOLDAREA BY INFO-TEM-S 005060 FUVE HULDAREA-2 TU CUST-LIME CUSONO CUMPARY-LIME-7 TO SUMMARY-LIME CUSONO WRITE PRINT-LIME-7 TO SUMMARY-LIME CUSONO WRITE PRINT-LIME FRUM SUMMARY-LIME CUSONO WRITE PRINT-LIME FRUM SUMMARY-LIME CUSINO MIDICAREA-2 TO HULDAREA. 005120 AND HOLDAREA TO COST-LIME. 005120 RUME SUMMARY-LIME CUSINO COMPUTE PRINT-LIME FROM SUMMARY-LIME CUSINO COMPUTE PRINT-LIME FROM SUMMARY-LIME CUSINO COMPUTE PRINT-LIME FROM SUMMARY-LIME CUSINO COMPUTE PRINT-LIME TO SUMMARY-LIME CUSING COMPUTE PRINT-LIME TO SUMMARY-LIME CUSING COMPUTE PRINT-LIME TO SUMMARY-LIME CUSING COMPUTE PRINT-LIME TO SUMMARY-LIME CUSING COMPUTE PRINT-LIME TO SUMMARY-LIME CUSING COMPUTE PRINT-LIME TO SUMARY TO SUMA	CE002
OUTSIDE APTER ADVAGEING 1. OUTSIDE WOLFIPLY HOLDAREA BY INFO-ITEM-SO OUTSIDE FOUR HOLDAREA 2 TO COST-LINE CUTOLO COMPANY LINE TO SUMMARY-LINE CUTOLO MRITE PRINT-LINE FROM SUMMARY-LINE CUTOLO MRITE PRINT-LINE FROM SUMMARY-LINE CUTOLO AND HOLDAREA TO GOST-LINE. OUTSIDE MAYER ADVANCING 3 LINES. COMMARY-LINE COST-LINE C	CE002
055050 FULFILY HOLDAREA BY INFO-ITEM-SO 065060 FOVE HULDAREA-2 TO COST-LINE CUSOLO CONTOCO MONEY SUPPARY-LINE T-OVERHEAD = 100 065050 MINE SUPPARY-LINE FROM SUPPARY-LINE COST-LINE COST-LINE COST-LINE COST-LINE FROM SUPPARY-LINE COST-LINE FROM SUPPARY-LINE COST-LINE	•
00:5060 POVE HOLDAREA-2 TO COST-LINE CO5070 CORPUTE P-DIRECT-OVERHEAD = 100 # CO5030 MRIVE SUPERY-LINE_T TO SUMMARY-LINE CO5030 MRITE PRINT-LINE FROM SUMMARY-LINE CO5130 AND INCLORER-2 TO HOLDAREA. O55120 AND INCLORER-2 TO HOLDAREA. O55120 ROVE SUMMARY-LINE CO5130 ROVE SUMMARY-LINE CO5140 RITE PRINT-LINE FROM SUMMARY-LINE CO5150 CCMPUTE P-AFWOR = 100 # INFO CO5150 CCMPUTE P-AFWOR = 100 # INFO CO5150 TO HARD-Z-A CO5150 TO HARD-Z-A CO5150 FOLTOWER SUMMARY-LINE CO5160 CCMPUTE P-AFWOR = 100 # INFO CO5160 CCMPUTE P-AFWOR = 100 # INFO CO5160 CO TO HARD-Z-A CU5170 FULLIPLY HOLDAREA BY INFO-ITEM-G-A	•
CUPDUTE P-DIRECT-GVERHEAD = 100 * 0.5090	CE002
0.5090 KDVE SUPMARY-LINE-7 TO SUSMARY-LINE C0.5030 WRITE PRINT-LINE FROM SUPMARY-LINE C0.5120 ADD HOLGAREA-2 TO HOLGAREA. 0.5120 RDY- HOLDAREA TO COST-LINE. 0.5120 RDY- HOLDAREA TO COST-LINE. 0.5120 RDY- HOLDAREA TO SUPMARY-LINE 0.5120 RDY- HOLDAREA TO SUPMARY-LINE 0.5120 RDY- FROM SUPMARY-LINE 0.5120 RDY- FROM SUPMARY-LINE 0.5120 CCRPUTE P-2FROM = 100 # INFO 0.5120 BD TO HEAD-2-A. 0.5120 ROLLIPLY HOLDAREA BY INFO-ITEM-G-A.	CE032
G05070 WRITE PRINT-LINE FRUM SUMMARY-LINE- G05120 ADD HOLGARGA-2 TO HOLGARGA. G05120 POY: HOLGARGA TO G0ST-LINE. G05120 POY: SUGARAY-LINE-10 TO SUMMARY-LINE G0514C RAITE PRINT-LINE-10 TO SUMMARY-LINE G05150 GCKPUTE P-4FAUNT - 170 * INFO G05170 IF THEA-A-GUAL TO ZERO G05170 POLLIPLY HOLGARGA BY INFO-ITEM-G-A G05170 POLLIPLY HOLGARGA BY INFO-ITEM-G-A	CE/102
O.5120	CE302
0.511.0 ADD HOLGAREA-2 TO HOLDAREA. 0.5120 RUY- NULDAREA TU COST-LITE. 0.5130 RUY- SUMBAY-LINE-10 TO SUMBARY-LING- 505130 RAITE PRINT-LINF FROM SUMMARY-LINE- 605130 CORPUTE P-AFBUR = 100 * INFO 605170 IF 116-11EM-6-A EQUAL TO ZERO 605170 RULLIPLY HOLDAREA BY INFO-ITEM-G-A	CE002
0.5520 RUY- NULDAREA TU COST-LITE. 0.5130 RUY- SUMARY-LINE-10 TU SUFMARY-LINE 0.514C RAITE PRINT-LINF FROM SUMMARY-LINE 0.5150 CORPUTE P-4FAURT = 170 * INFO 0.5150 IF INFO-ITEM-6-A EQUAL TO ZERO 0.5180 CU TO HEAD-2-A. 0.05100 PULLIPLY HOLDAREA BY INFO-ITEM-6-A	. CE002
00-130 MINE SUMMARY-LINE-TO TO SUMMARY-LINE- 00514C MAITE PRINT-LINE FROM SUMMARY-LINE- 005150 COMPUTE P-4FADAR = 100 * INFO 005170 IF 145-17EM-5-A EQUAL TO ZERO 005170 CO TO HEAD-2-A. 005170 POLITIERY HOLDAREA BY INFO-17EM-G-A	CE002
65514C	
605123 COMPUTE P-AFAUAR = 120 * INFO COS180 COMPUTE P-AFAUAR = 120 * INFO COS173 IF INFO TEM-2-A COURT TO TEM-G-A COS170 PULLIPLY HOLDAREA BY INFO-ITEM-G-A	CE002
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COST SOLITELY MILLOAKIA BY INFU-LIER-G-A	
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	00536 01500 51500		MCVE SUMMARY-LINE-10 TO SUMMARY-LINE. MRITE PRINT-LINE FROM SUMMARY-LINE-TOTAL CEOOZ • AFTER ADVANCING I.
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APPENDIX D

Sample Problem

APPENDIX D

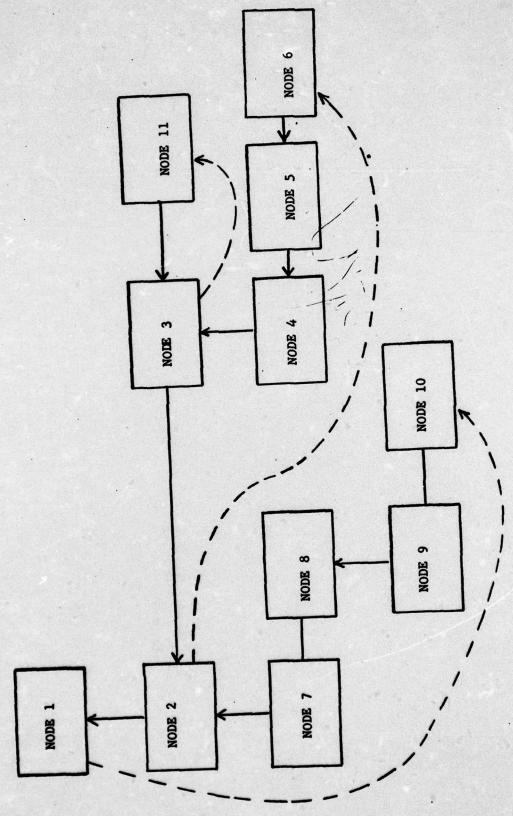
SAMPLE PROBLEM

The diagram on the next page represents a binary tree of a hypothetical product. The tree is the end result of applying the rules laid down earlier in the paper. The purpose of this appendix is to illustrate how to code the information necessary to generate the cost report.

Once the binary tree has been built, the first step in building the necessary files is to code the first data set comprising the pointers for the tree. The first step in performing this task is to list the node numbers in sequential order. Next the pointers must be built. If there is no pointer of a given type, a zero must be placed in the appropriate field. Refer to page 100 for the completed data set containing the pointers. Each of these cards has the format of Data Card #5.

Next the data file containing the information for the cost report must be created. The information which pertains to an individual node is written down on a series of cards. The cards used have the format of Data Cards #1, #2, #3, and #4. Pages 101 through 105 contain the data necessary to calculate the hypothetical product cost.

The first card in the group is Data Card #1. This card is to contain the node number of the node it refers to in field 2. Fields



3 and 4 contain zeros, and field 7 contains the name of the subassembly.

Fields 10 through 14 contain the percentages needed to calculate

the summary sheet. If a percentage is not applicable or is equal to

zero, then zeros must be placed in the field.

Data Cards #2, #3, and #4 comprise the rest of the cards which relate the information to the product. These cards all follow Data Card #1 in the representation of the node. Examples of how to code these cards are on pages 101 through 105.

Data Cards #3 and #4 should be placed following Data Card #1 with an operation number of 01. The statement number should be incremented by 1 from 0 to 9. This will place all subassembly and purchased parts at the start of the report for this node. If there are more than ten of these cards, they should be continued with operation number 02.

Once the data cards for each node have been coded, they must be placed together to form a data deck. This deck will form the second data file. The card immediately preceding this deck is to contain asterisks in columns 1 and 2. If this asterisk card is not there, the second file will not be correctly loaded. Onto the front of this set of cards the deck containing the pointers is added. The deck will now look like Figure 4.6 on page 42.

This data deck is then to be excuted and a final cost report will be generated.

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